

## Q8 Bach RF 4

*Neat cold rolling fluid.*

### Description

Q8 Bach RF 4 is a standard performance neat cold rolling fluid for various metals and offers oxidation stability and anti-rust properties.

### Applications

Q8 Bach RF 4 is suitable as a start for all types cold rolling mills of metal strip. The wide range of metals, cold rolling conditions and environmental requirements may create customer specific demands. Customization of the fluid composition is an approach to meet these needs and optimize performance.

### User instructions

In order to preserve the integrity of this product drums should be stored inside a building protected from water entry, frost and direct sunlight.

### Environment, Health and Safety

Please consult the Material Safety Data Sheet for instructions regarding safe handling and environmental issues.

### Properties

	Method	Unit	Typical
Density, 15 °C	D 4052	g/ml	0.82
Kinematic Viscosity, 40 °C	D 445	mm <sup>2</sup> /s	5
Total Acid Number	D 974	mg KOH/g	< 0.05
Flash Point, COC	D 92	°C	130
Ash	D 482	% mass	<0.01
Copper Strip, 3 h, 100 °C	D 130	-	1

The figures above are not a specification. They are typical figures obtained within production tolerances.

### Remarks

Please contact your Q8Oils representative for further advice and support on your specific application and equipment.